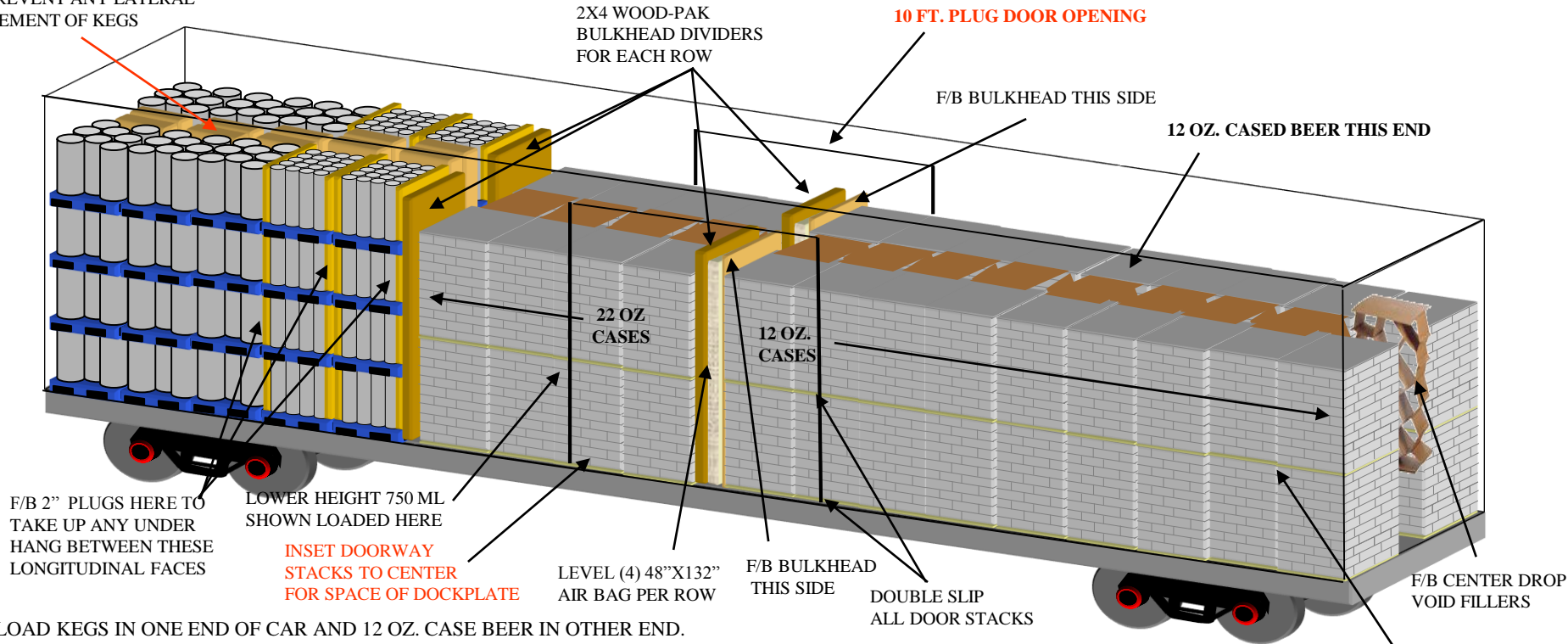


DIAGRAM FOR 60'9" IL X 9'6" IW BNSF I3E - CAR KIND INSULATED - END CUSHIONING BOXCAR WITH 10' DOORWAY

**LOADING METHOD USING AAR PAMPHLET NO. 17 PRINCIPLES - PACKAGED MALT LIQUOR KEGS & CASES**

CAR HAS (18) STACKS OR (72) UNITS, CASED PRODUCT ON PLASTIC SLIPS USING MIN. 3-2-3 OF WRAPS STRETCH FLIM, WITH (15.5) & (5) GAL KEGS ON GMA PALLETS NEED MIN. (4) WRAPS STRETCH FLIM TO & INCLUDING PALLETS EDGES

BULKHEAD PANEL STOCK TIGHTLY IN CENTER CHANNEL TO PREVENT ANY LATERAL MOVEMENT OF KEGS



1. LOAD KEGS IN ONE END OF CAR AND 12 OZ. CASE BEER IN OTHER END.
2. CASED BEER LOADED ON PLASTIC SLIP SHEETS, TAPE UP TABS ON LONGITUDINAL STACK FACES - TOP & BOTTOM TABS.
3. ALL LATERAL VOIDS FOR CASED BEER MUST BE FILLED WITH PROPER SIZED VOID FILLER & FOR ALL DOORWAY LATERAL VOIDS.
4. LATERAL KEG STACK VOIDS MUST BE FILLED TIGHTLY WITH BULKHEAD FILLER OR DID AIR BAGS WITH PROPER BUFFER-INFLAT BAGS 2PSI.
5. WHEN ANY PALLET UNDER HANG EXISTS ON LONGITUDINAL FACES BETWEEN ANY STACKS FILL WITH PROPER SIZED F/B PLUGS
6. BETWEEN PRODUCT TYPE & EXTREME CHANGE IN HORIZONTAL PLANE USE 2X4 WOOD-PAK TYPE BULKHEADS PER ROW
7. FOR REMAINING DOORWAY VOID PER ROW USE (LEVEL 4) 48"X132" AIR BAGS & (3) STRIPS DOUBLE SIDED TAPE TO PREVENT DISPLACEMENT, USE NO MORE THAN 4" THICK PROPERLY SIZED BULKHEAD PANELS ON EITHER SIDE, INFLATE TO MIN. 3-4 PSI GAUGED, ONCE INFLATED BAG SHOULD NOT EXCEED 12". IF ADDITIONAL VOID SPACE PLACE PER ROW BULKHEAD FILLER PANELS AT OTHER DOORWAY STACK LOCATIONS.